

## Multiple Applications

- SEM660D can be widely used in port cargo handling, mineral yards, steel mill, and other high productivity demand applications
- In aggregate site, coal loading and construction etc loosen material handling utilization applications, SEM660D can load more, move faster and burn less
- Multiple work tools for selection



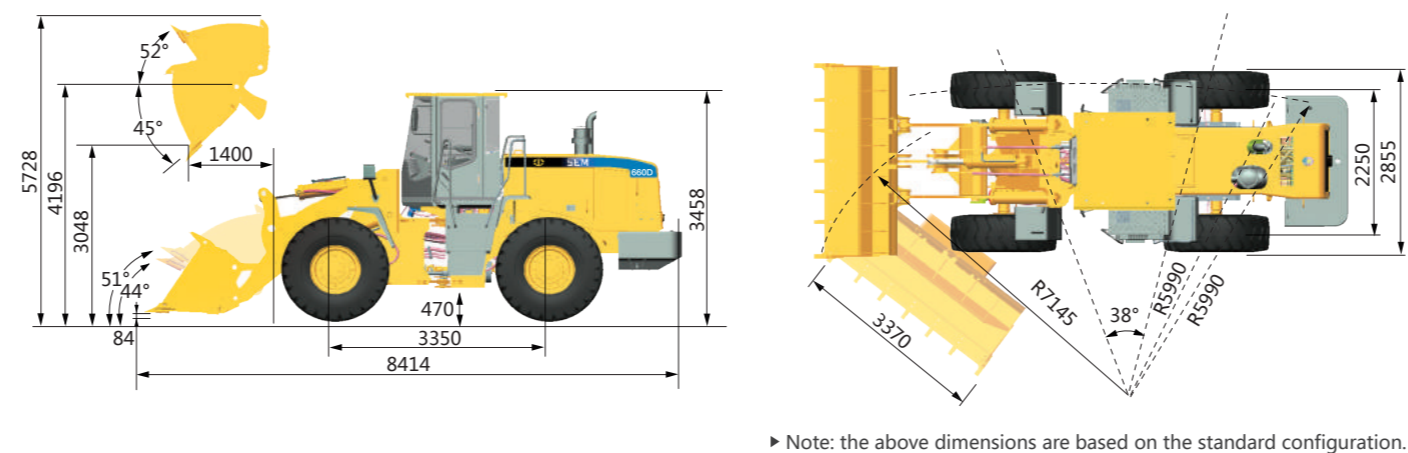
## Work Tool Options



## Main Specifications

Items		SEM660D	Items		SEM660D
<b>Main Specifications</b>			<b>Engine</b>		
Rated Load	kg	6 000	Model		WD10G240
Operating Weight with Standard Bucket	kg	20 000	Rated Power	kW	178
Bucket Capacity	m <sup>3</sup>	3.3-5.5	Rated Speed	r/min	2 000
Wheel Base	mm	3 350	Displacement	L	9.726
Overall Dimension (outside of tire)	mm	8 414X3 370X3 458	<b>Implement Hydraulic</b>		
<b>Operating Specifications</b>			Implement System Type		
Breakout Force (GRD)	kN	183	Implement System Type		Single load sensing flow sharing system
Dump Clearance	mm	3 048	Boom Raise Time	s	5.3
Articulated Angle	°	38±1	Hydraulic Cycle Time (rated payload)	s	9.7
<b>Transmission</b>			<b>Brake System</b>		
Transmission Type		Countershat, power shift	Service Brake		Dry & caliper, air to oil control
Transmission Gears		F4/R4	Parking Brake		Drum type shoe brake, spring applied & oil released
Torque Converter Type		Single stage 3 elements	<b>Steering System</b>		
Maker & Type		TR200	System Type		
Forward I/ Reverse I	km/h	7.4/7.4	Flow amplifying		
Forward II/ Reverse II	km/h	14/14	Steering Pump Type		Piston pump
Forward III/ Reverse III	km/h	22/22	System Pressure Setting	Mpa	18
Forward IV/ Reverse IV	km/h	38/38	Steering Angle (L/R)	°	38±1
<b>Axle</b>			<b>Tires</b>		
Main Drive Type		Spiral bevel gear, single stage	Size		
Final Drive Reduction Type		Planetary type, single stage	Type		
Rear - Oscillating +/-	°	±11	Layer		
			Textured Type		
			L3/E3		

## Machine Dimensions



Caterpillar (Qingzhou) Ltd. Address: No.12999 Nanhuan Road,Caterpillar Industrial Park, Qingzhou City,Shandong Province, Zip Code: 262500 P.R.China

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# SEM660D Wheel Loader



## SEM660D

### Product Advantages

- Excellent Fuel Economy
- Best-in-class Reliability and Durability
- High Productivity
- Outstanding Operation Comfort

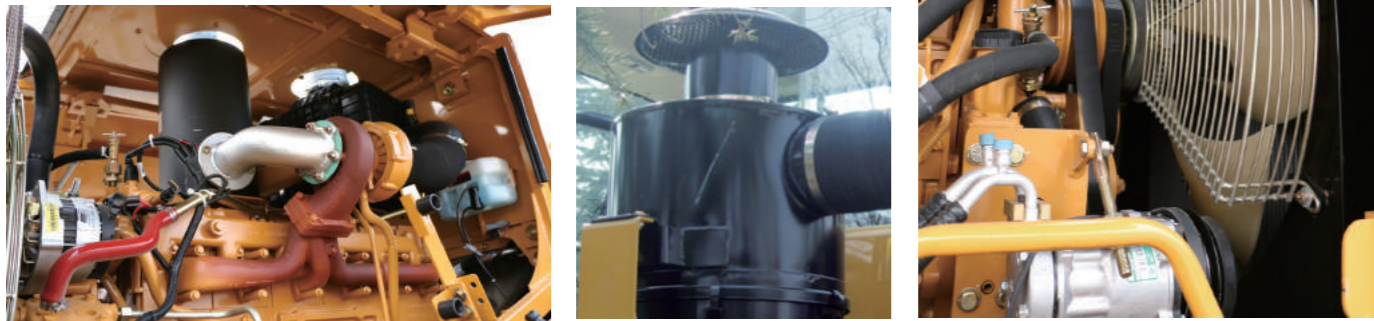
Website <http://www.semmachinery.com>

**SEM**  
A Caterpillar Brand



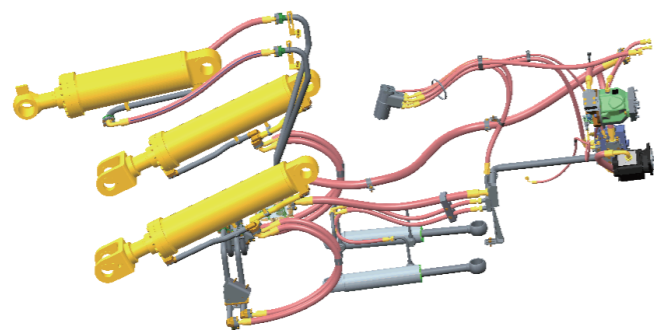
## Optimized Engine

- Low speed engine with E-fan provides increased operating efficiency
- Enhanced fuel pre-filter eliminates water and contaminant from fuel for best fuel system protection
- The 93 desert type air cleaner provides machine reliability in most severe applications. Oil-bath type oil filter is optional



## Efficient Hydraulic System

- The advanced load sensing hydraulic system with flow sharing circuits improves efficiency
- World Class hydraulic components ensure high reliability
- The optimized hydraulic system paired with the drive train reduces machine cycle time and increases productivity
- Relocated hydraulic oil tank ensures hydraulic pump's life



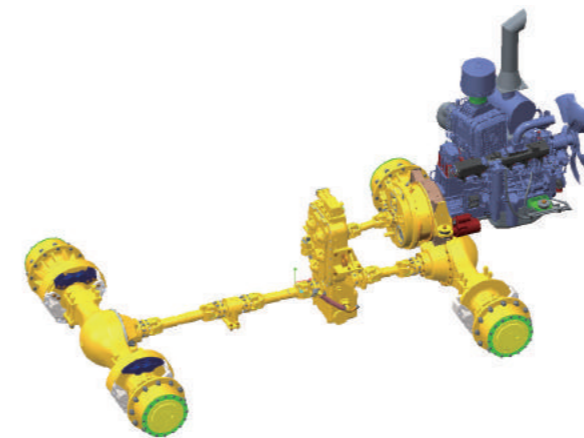
## Operator Station

- Premium operator station improves cab sealing and visibility
- Sliding side window and AC with fresh air circulation provide operator comfort
- Integrated relays and fuse panel. Single cabin harness connection plug provides easy service access
- Joystick hydraulic control for easy and precise operation
- Multi-function instrument dashboard with 3-level alarm
- Adjustable suspension seat



## Reliable Drivetrain

- Countershaft transmission with upgraded core components provides high reliability
- Large rim-pull in 1st gear and higher speed in 2nd gear provide high efficiency for load and carry applications
- Clutch cutoff selection switch ensures stable and safe operation
- The SEM designed and built axle equips with 10 calipers (6 for front and 4 for rear), it delivers better brake performance and longer service life



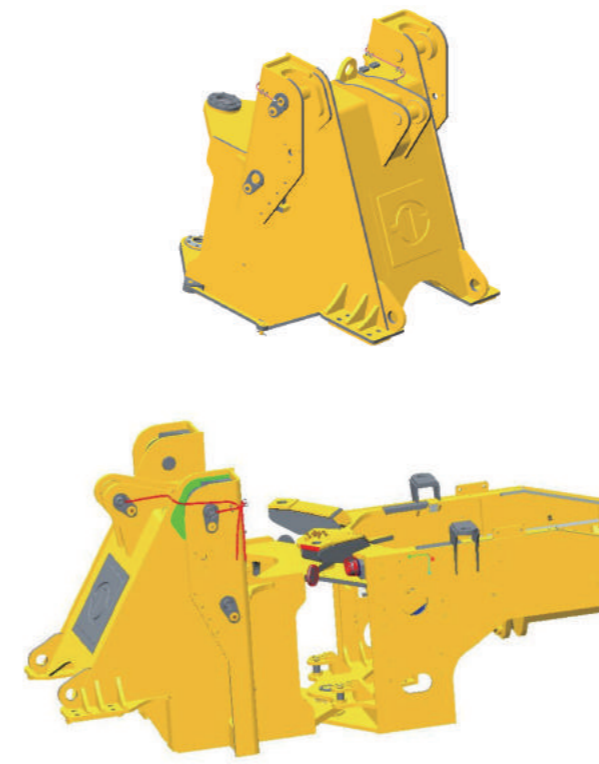
## Advanced Cooling System

- The standard cooling package provides high reliability in 43°C ambient conditions. An optional package is available for 50°C ambient conditions
- Shock pad mounts ensure reliability under severe applications



## Solid Structure

- Structures undergo Finite Element Analysis (FEA) and On Machine Stress Analysis (OMSA) to ensure durability
- Performance Series (PS) buckets improve loading capability
- Steering robber stopper design provides protection for frame



## Serviceability

- Torque converter is isolated from transmission making it easy to service
- Simple structure countershaft transmission delivers low maintenance cost
- Centralized lubrication points reduce maintenance time
- System pressure test ports are standard
- Easy access to external air charge connecting port
- Engine hood grill opens for easy service access
- It is easy to change brake discs with new split type caliper



## Safety

- Safety design complies with all regulatory requirements
- Caterpillar Production System (CPS) leveraged in manufacturing process
- 3-point touching design provides convenient operator entering to cabin
- Backup alarm and beacon ensure machine safety
- Environment-friendly painting process

